AP/ 3618

Attorney Docket: 1674/43755CC

PATENT

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:

WESLEY WILKINSON

Serial No.:

09/915,570

Group Art Unit: 3618

Filed:

JULY 27, 2001

Examiner: Christopher Bottorff

Title:

CONTROL WHEEL ASSEMBLY FOR TROLLEYS

## <u>APPEAL BRIEF</u>

RECEIVED No√ 4 0 2003 **GROUP 3600** 

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Sir:

On June 30, 2003, Appellants appealed to the Board of Patent Appeals from the final rejection of claims 21-59. The following is Appellants appeal brief submitted pursuant to 37 C.F.R. 1.192.

## REAL PARTY IN INTEREST

Work Systems Technology Pty, Ltd. Unit 29 23-25 Bunney Road Oakleigh South Victoria, **AUSTRALIA 3167** 

## RELATED APPEALS AND INTERFERENCES

There are no interferences known to Appellant or Appellant's legal representative which will directly affect or be directly affected by or have a bearing on the Board's decision in the pending Appeal.

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STATUS OF CLAIMS

This application currently contains claims 21-59 which are being

appealed.

STATUS OF AMENDMENTS

Subsequent to the final Patent Office Action of January 28, 2003, an

Amendment was filed on May 28, 2003, which was not entered as indicated in

the Advisory Action of June 11, 2003. Accompanying this Appeal Brief is an

Amendment which corrects the dependency of claim 51 so that it now properly

depends from Claim 31.

SUMMARY OF THE INVENTION

The control wheel assembly for a trolley and a trolley fitted with such an

assembly uses a central control wheel assembly as defined by independent

claims 21, 22, 30, 31, 36 and 41-47. Each of these claims concern an assembly

which provides controlled contact with the surface by using a fixed wheel and

either a biasing means and damping means or more particularly a strut

assembly for the wheel which functions as both the biasing means and damping

means.

The impetus for the present invention is the recognition that there was a

need for light trolleys or carts to have a constant force for a control wheel

because traction requirements of the vertical position of a control wheel for such

trolleys are a substantial function of the mass of the trolley. Accordingly, lighter

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trolleys must have a constant force regardless of the vertical travel or position of

the control wheel so that the control wheel will function properly regardless of

whether the trolley is loaded or unloaded.

The present invention determines that the required characteristics of a

control wheel to correct wheel dynamics is based on the design for a mechanism

which generates correct constant force through a specific gas strut design, in

particular combined with an appropriate fixed telescopic column (non-rotating)

and a fixed direction wheel. The use of a gas strut is based on the recognition

that a gas strut can have linear characteristics and its specific force results from

a specific design and the ability to fill it to any pressure. The ability to have

these trolley assemblies with a constant force necessarily implies that that force

is constant regardless of the travel below a contact surface. In other words, it

remains constant whether the trolley is on a trough or a dip in the control

surface.

The present invention therefore results from the application of a gas strut

to a fixed wheel which is a combination for a trolley arrangement or assembly for

a trolley which has not been disclosed in the prior art.

**ISSUES** 

The first issue to be decided by the Board of Appeals is whether claims 21-

59 are anticipated under 35 U.S.C. § 102 by the reference to Fullenkamp et al.,

U.S. Patent No. 5,348,326. A second issue to be considered by the Board of

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Appeals is whether claims 21-59 are properly rejected under 35 U.S.C. § 103 as

unpatentable over the reference to Lloyd, British Patent GB 2,232,386 in view of

admitted prior art (Stabilus Gas Springs Technical Information).

**GROUPING OF THE CLAIMS** 

Appellants submit that claims 22-29, 35 and 45-57 do not stand or fall

together with respect to either the rejection under 35 U.S.C. § 102 or the

rejection under 35 U.S.C. § 103.

**ARGUMENTS** 

The Rejection of Claims 21-59 Under 35 U.S.C. § 102 as Anticipated

by Fullenkamp

Appellant's traversal of this rejection is based on the existence of features

within each of independent claims 21, 22, 30, 31, 36 and 41-47 which are not

shown or disclosed by the reference to Fullenkamp.

According to the statement of the final rejection, Fullenkamp discloses a

trolley with a control wheel assembly having four castors disposed at the corners

of the trolley and with a fixed wheel 44 and a second wheel 46 both positioned in

a region where the load center of the trolley and the center of the castors

coincide. It is stated that the fixed wheel rotates about a horizontal axis and

cannot rotate about a vertical axis. Column 2, lines 29-31 has been indicated as

showing a gas strut provided with each fixed wheel and that the force of the bias

means does not exceed the weight of the empty trolley and a lifting means for

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lifting the fixed wheel out of contact with the ground and that the traction force

requirements for a vertical position of the fixed wheel are a substantial function

of the mass of the trolley.

Appellants submit that the reference to Fullenkamp discloses a

mechanism which provides a fixed or controlled wheel for hospital beds.

Fullenkamp uses a spring but does not have a gas strut. Furthermore, column 2,

lines 29-31 of Fullenkamp concern the use of a gas spring with a "swing arm

mechanism" but not with a "fixed wheel" as claimed in Applicants independent

claims. Additionally, the gas spring of Fullenkamp is not co-linear with the line

of vertical travel of the control wheel and cannot thus provide controlled contact

between the fixed wheel and the surface and cannot provide that the force is

independent of the load on the trolley or that the force does not exceed the

weight of the trolley.

Appellants submit that the claimed arrangement of a gas strut to provide

controlled contact between the fixed wheel and the surface on which the trolley

travels is not disclosed by Fullenkamp. This claimed arrangement of the present

invention solves the problem of light trolleys providing a constant force

regardless of the weight of the trolley. The claims set forth the use of such a

strut in combination with the fixed wheel to provide controlled contact. This

claim combination is not disclosed by Fullenkamp.

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The Rejection of Claims 21-57 Under 35 U.S. C.§ 103 as Unpatentable Over Lloyd in View of the Admitted Prior Art (Stabilus Gas Springs

Technical Information)

Appellants traversal of this rejection is based on the existence of features

which are not obvious in light of any combination of reference to Lloyd and the

admitted prior art.

According to the statement of the rejection in the final Action, Lloyd has a

fixed wheel 34 which rotates around horizontal axis 35 and a strut assembly in

provided having a first part 36 connected to a member which rotatably supports

the fixed wheel at axis 35 and a second part 39 which is fixed to the trolley.

There is furthermore indicated to be a biasing and damping means 43 provided

with the fixed wheel.

The reference to Lloyd does not have a gas strut.

According to the statement of the final rejection it would have been

obvious to one of ordinary skill in the art to replace the spring of Lloyd with the

admitted prior art gas strut in order to provide counterbalance and force

assistance to the fixed wheel.

Appellants submit that the guide wheel 34 of Lloyd function so that there

is only upward travel for the guide wheel 34. Its design would not function when

the trolley encountered a trough because the wheel could not follow the surface if

the surface passed below the horizontal plane. As indicated at page 5, lines 3-5

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of Lloyd, the guide wheel is "normally intended for ground engagement in the

common plane of the front and rear wheels".

One of the critical design aspects for designing carts or trolleys is the

normal force N in conjunction with the coefficient. The normal force N must be

sufficient to provide traction to the tire interface and prevent slippage. However

the force N must not exceed the force which would lift the empty trolley off the

ground. This force N must also not be exceeded throughout the control wheel

vertical travel so that any empty or unladen trolley cannot traverse humps or

crests because the control wheel is not able to move vertically relative to the

trolley if the normal force is too large. The present invention is based on the

recognition of the importance of the normal force N and mainly the fact that it

must be maximized at the point just before an empty trolley lifts off the ground.

This requirement implies that the force is relatively constant over the vertical

travel which is not achievable with mechanical springs where the force increases

proportionally to travel in a non-linear relationship as, for example, in the

mechanical spring used in Lloyd or in the above discussed reference to

Fullenkamp.

Accordingly, this recognition of the importance of the normal force is what

led to applicants claimed invention of using a gas strut to provide this normal

force N. As discussed above, it is also recognized by Appellants that the gas

strut provides a nearly linear force relationship while coiled springs cannot

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provide the required constant force range throughout the entire ranged of

required travel.

When a spring is compressed it quickly exceeds the force maximum

required to use the empty trolley without lifting it off the ground. At full travel

the spring provides a force which is substantially double to that which is

required. In order the exemplify this, at the extended end of the range, the force

may be sufficient however, as the spring is compressed when traversing a crest,

the force increases non-linearly to the point where it easily exceeds the

maximum force required to lift the unloaded trolley off the ground. To achieve

the substantially linear force-travel relationship with a spring, a very small

range of movement of a very long spring would be required which is not a

practical application. In direct contradistinction, the ability to be able to specify

the force characteristics of a gas strut is also advantageous because the one strut

can be used to satisfy a number of different trolley designs whereas different

springs need to be manufactured for each application even if they could be fitted

into the vertical dimensions required for trolleys.

The gas strut also provides damping to control the extension direction of

the travel and prevents wheel bounce.

The guide wheel of Lloyd is part of a swing arm system which addresses

the issue of lateral movement whereas the presently claimed invention

addresses the dynamic performance issues by providing a correct function

whether the trolley is loaded or unloaded and providing controlled contact with

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the surface even through the ramps, crests or dips. Such a system is economical

to fit into trolleys during the manufacture and is specifically tuned to the

particular trolley requirements by specifying the amount of travel and the force

of the gas strut.

Appellants claimed invention is a combination and does not involve the

invention of a fifth wheel alone or of a gas strut but instead involves a

recognition of control wheel dynamics and the subsequent design to generate

correct constant force by providing the critical strut force for light trolleys with

an appropriate non-rotating telescopic column and fixed direction wheel of high-

friction coefficient material. The prior art does not show this combination. The

prior art including Lloyd and the above discussed reference to Fullenkamp

simply reduce the force of a spring until it didn't create any problems for an

empty trolley with the result that the control wheel had insufficient force at

every position other than the maximum travel of the control wheel. The present

invention has a control wheel which has the correct force at all positions of

vertical travel and the mechanism of Lloyd, as discussed above, does not have

any provision for traveling below the contact surface and therefore would not

control the trolley on a trough or a dip in the control surface.

These problems were solved by using a gas strut which provides for

control over the entire range or movement in the vertical direction of the control

wheel and it is submitted that one skilled in the art looking at the problems

solved by Lloyd would not have any reason to assume that the device could be

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improved for its designed purpose by using a gas strut. It is the recognition of

dynamic control problems over the course of travel and over a surface not

contemplated in the disclosure of Lloyd which led Appellants to determine that

the gas strut would solve dynamic problems still remaining in the area of cart

technology.

It is also important to recognize that a gas strut is substantially different

from a spring. Struts perform a damping function such as a shock absorber and

are velocity sensitive meaning that they are valved so that the amount of

resistance can increase or decrease depending on how fast the suspension moves

and how far it moves.

Claims 23-29 each have separate patentability from independent claim 22

as they specify features concerning the force of the biasing means being

independent of the load on the trolley and other restrictions on the force and the

biasing means as well as the rotation of the fixed wheel. Dependent claim 35 is

separately patentable from independent claim 30 concerning the recitation of the

lifting means to lift the wheel of the control assembly out of contact with the

travel surface. Independent claim 45 is separately patentable as it recites a

plurality of the fixed wheels where each of the wheels having the gas strut

independent of any other wheel. Independent claim 46 is separately patentable

as it recites a castor wheel on each side of the self-contained gas strut.

Independent claim 47 separately is patentable with respect to the recitation of

two gas struts independent of the castors which each are coupled to a fixed

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wheel. Dependent claim 48 is separately patentable from claim 21 as it recites

traction force requirements for a vertical position of the fixed wheel being a

substantial function of the mass of the trolley. Likewise claims 49-59 are

separately patentable from their respective independent claims with respect to

the recitation of the traction force requirements.

<u>APPENDIX</u>

An appendix containing a copy of the claims is attached hereto.

**CONCLUSION** 

Therefore in view of the distinction featured between the claimed

invention and the references as discussed above, Applicants respectfully request

that the decision of the Examiner in finally rejecting claims 21-59 should be

REVERSED.

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This Appeal Brief is accompanied by a check in the amount of \$320.00 in payment of the required appeal fee. This amount is believed to be correct, however, the Commissioner is hereby authorized to charge any deficiency, or credit any overpayment, to Deposit Account No. 05-1323 (Docket #037076.43755CO). A triplicate copy of this Appeal Brief is attached.

Respectfully submitted,

October 30, 2003

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Examiner: Christopher Bartoff
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APPENDIX 7th 0 2003

**GROUP 3600** 

21. A trolley control wheel assembly adapted to be fitted to a trolley having a longitudinal axis of travel and an array of castors having respective castor wheels, said assembly comprising:

a fixed wheel adapted to be disposed in use on a trolley in a vicinity of one of a load center of the trolley and a center of the array of castors, and

a self-contained gas strut independent of the castors and operable to provide controlled contact between the fixed wheel and a surface on which the trolley is intended to travel.

22. A trolley control wheel assembly adapted to be fitted to a trolley having a longitudinal axis of travel and an array of castors, said assembly comprising:

a fixed wheel in the vicinity of the load center of the trolley or the center of the array of castors, and

a bias means and a damping means to provide controlled contact between the fixed wheel and a surface on which the trolley is intended to travel, wherein the

bias means and the damping means jointly comprise a self-contained gas strut independent of any other wheel.

- 23. A trolley control wheel assembly as claimed in Claim 22, wherein the load center of the trolley and the center of the array of castors coincide.
- 24. A trolley control wheel assembly as claimed in Claim 22, wherein a force of the bias means is independent of a load on the trolley.
- 25. A trolley control wheel assembly as claimed in Claim 22, wherein a force of the bias means does not exceed the weight of an empty trolley.
- 26. A trolley control wheel assembly as claimed in Claim 22, wherein the bias means is biased downwards towards the surface on which the trolley is intended to travel.
- 27. A trolley control wheel assembly as claimed in Claim 22, wherein the trolley has four castors disposed in the vicinity of the corners of the trolley.
- 28. A trolley control wheel assembly as claimed in Claim 22, wherein the fixed wheel rotates about a horizontal axis but cannot rotate about a vertical axis.

29. A trolley control wheel assembly as claimed in Claim 21, wherein in order to facilitate lateral maneuvering of a trolley, said wheel assembly further comprises a lifting means to lift the fixed wheel of the control wheel assembly out of contact with a travel surface to enable the trolley to be readily moved at right angles to a desired direction of movement or travel.

30. A trolley having a longitudinal axis of travel, comprising: an array of castors fitted thereto, and a trolley control wheel assembly comprising:

a fixed wheel fixed at a position in the vicinity of a load center of the trolley or a center of the array of castors; and

a bias means and a damping means to provide controlled contact between the wheel and a surface on which the trolley is intended to travel, wherein the bias means and the damping means jointly comprise a self-contained gas strut independent of any other wheel.

31. A cart having a longitudinal axis of travel, comprising: an array of castors fitted thereto, and a trolley control wheel assembly which comprises:

a fixed wheel adapted to be disposed in use on a trolley in a vicinity of one of a load center of the trolley and a center of the array of castors, and

a self-contained gas strut independent of the castors and operable to provide controlled contact between the fixed wheel and a surface on which the trolley is intended to travel.

- 32. A trolley as claimed in Claim 30, wherein the load center of the trolley and the center of the array of castors coincide.
- 33. A trolley as claimed in Claim 30, wherein a force of the bias means is independent of a load on the trolley.
- 34. A trolley as claimed in Claim 30, wherein the trolley has four castors disposed in the vicinity of the corners of the trolley.
- 35. A trolley as claimed in Claim 30, wherein in order to facilitate lateral maneuvering of a trolley, said wheel assembly further comprises a lifting means to lift the wheel of the control wheel assembly out of contact with a travel surface to enable the trolley to be readily moved at right angles to the customary desired direction of movement or travel.
- 36. A trolley having a longitudinal axis of travel and having an array of castors on which the trolley can be moved from place to place in a general direction of the longitudinal axis of the trolley, the improvement which comprises:

a control wheel assembly comprising a fixed wheel fixed at a position in the vicinity of a load center of the trolley or a center of the array of castors and a bias means and a damping means to provide controlled contact between the wheel and a surface on which the trolley is intended to travel, wherein the bias means and the damping means jointly comprise a self-contained gas strut independent of any other wheel.

- 37. A trolley as claimed in Claim 36, wherein the load center of the trolley and the center of the array of castors coincide.
- 38 A trolley as claimed in Claim 36, wherein a force of the bias means is independent of a load on the trolley.
- 39. A trolley as claimed in Claim 36, wherein the trolley has four castors disposed in the vicinity of the corners of the trolley.
- 40. A trolley as claimed in Claim 36, wherein in order to facilitate lateral maneuvering of a trolley, said wheel assembly further comprises a lifting means to lift the wheel of the control wheel assembly out of contact with a travel surface to enable the trolley to be readily moved at right angles to a desired direction of movement or travel.

41. A castored trolley control wheel assembly which includes a fixed wheel, a bias means and a damping means to provide controlled contact between the wheel and a surface on which the trolley is intended to travel, wherein the bias means and the damping means jointly comprise a self-contained gas strut independent of any other wheel.

- 42. A trolley control wheel assembly adapted to be fitted to a trolley having a longitudinal axis of travel and an array of castors, said assembly comprising a plurality of wheels fixed in the vicinity of a load center of the trolley or a center of the array of castors, each wheel having a bias means and a damping means to provide controlled contact between the fixed wheel and a surface on which the trolley is intended to travel, wherein the bias means and the damping means jointly comprise a self-contained gas strut independent of any other wheel.
  - 43. A trolley having a longitudinal axis of travel, comprising: an array of castors fitted thereto, and

a trolley control wheel assembly comprising a plurality of wheels fixed at a position in the vicinity of a load center of the trolley or a center of the array of castors, each wheel having a bias means and a damping means to provide controlled contact between the wheel and a surface on which the trolley is intended to travel, wherein the bias means and the damping means jointly comprise a self-contained gas strut independent of any other wheel.

44. A trolley having a longitudinal axis of travel and having an array of castors on which the trolley can be moved from place to place in a general direction of the longitudinal axis of the trolley or otherwise, the improvement which comprises:

a control wheel assembly comprising a plurality of wheels fixed at a position in the vicinity of a load center of the trolley or a center of the array of castors, each wheel having a bias means and a damping means to provide controlled contact between the wheel and a surface on which the trolley is intended to travel, wherein the bias means and the damping means jointly comprise a self-contained gas strut independent of any other wheel.

- 45. A castored trolley control wheel assembly which includes a plurality of fixed wheels, each wheel having a bias means and a damping means to provide controlled contact between the wheel and a surface on which the trolley is intended to travel, wherein the bias means and the damping means jointly comprise a self-contained gas strut independent of any other wheel.
- 46. A trolley control wheel assembly adapted to be fitted to a trolley having a longitudinal axis of travel and an array of castors having respective castor wheels, said assembly comprising:

a fixed wheel adapted to be disposed in use on a trolley; a self-contained gas strut independent of the castors and operable to provide controlled contact between the fixed wheel and a surface on which the trolley is intended to travel; and a castor wheel on each side of the self-contained gas strut.

47. A trolley control wheel assembly adapted to be fitted to a trolley having a longitudinal axis of travel and an array of castors having respective castor wheels, said assembly comprising:

two fixed wheels, each fixed wheel adapted to be disposed in use on a side of a trolley chassis;

two self-contained gas strut independent of the castors, wherein each selfcontained gas strut is coupled to a fixed wheel and is operable to provide controlled contact between the fixed wheel and a surface on which the trolley is intended to travel.

- 48. The trolley control wheel assembly according to claim 21, wherein traction force requirements for a vertical position of said fixed wheel are a substantial function of a mass of the trolley.
- 49. The trolley control wheel assembly according to claim 22, wherein traction force requirements for a vertical position of said fixed wheel are a substantial function of a mass of the trolley.

50. The trolley according to claim 30, wherein traction force requirements of the trolley related to a vertical position of said fixed wheel are a substantial function of a mass of the trolley.

- 51. A cart according to claim 31 wherein traction force requirements with respect to a vertical position of said fixed wheel are a substantial function of a mass of the cart.
- 52. The trolley according to claim 36, wherein traction force requirements concerning a vertical position of the fixed wheel are a substantial function of a mass of the trolley.
- 53. The control wheel assembly to claim 41, wherein the traction force requirements concerning a vertical position of the fixed wheel are a substantial function of mass of a trolley.
- 54. The control wheel assembly according to claim 42, wherein traction force requirement concerning a vertical position of the plurality of wheels are a substantial function of a mass of the trolley.

55. The trolley according to claim 43, wherein traction force requirements concerning a vertical position of said plurality of wheels are a substantial function of a mass of the trolley.

- 56. The trolley according to claim 44, wherein traction force requirements concerning a vertical position of said plurality of wheel are a substantial function of a mass of the trolley.
- 57. The trolley according to claim 45, wherein traction force requirements concerning a vertical position of said plurality of wheels are a substantial function of a mass of the trolley.
- 58. The control wheel assembly according to claim 46, wherein traction force requirements concerning a vertical position of the fixed wheel are a substantial function of a mass of the trolley.
- 59. The trolley control wheel assembly according to claim 47, wherein traction force requirements concerning a vertical position of said two fixed wheels are a substantial function of a mass of the trolley.

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